

Product no's. 803 026 1 803 660 1 803 028 1



Product no. 803 026 1

**LIGHT ALLOY  
END MILL**

Geometry optimised for high material removal in light alloys.

Material suitability see p71  
Cutting data see p99



HSS-E8 DIN 844B/K 45°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
3	6	52	8	2	8.68
4	6	55	11	2	8.44
5	6	57	13	2	8.44
6	6	57	13	2	8.68
8	10	69	19	3	10.14
10	10	72	22	3	13.31
12	12	83	26	3	18.21
14	12	83	26	3	23.34
16	16	92	32	3	25.41
18	16	92	32	3	33.96
20	20	104	38	3	35.67
25	25	121	45	3	50.99
30	25	121	45	3	72.23
32	32	133	53	3	74.88



Product no. 803 660 1

**LIGHT ALLOY  
END MILL**

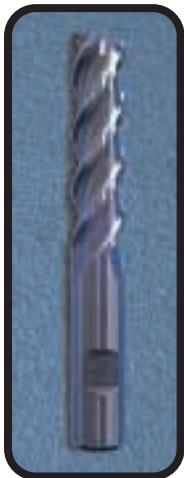
**Al-cut coated**

Al-cut coating reduces friction and enables higher surface speeds, better finish and longer tool life.

Material suitability see p71  
Cutting data see p99



HSS-E8 DIN 844B/K 45°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
3	6	52	8	2	13.56
4	6	55	11	2	13.36
5	6	57	13	2	19.07
6	6	57	13	2	19.28
8	10	69	19	3	20.53
10	10	72	22	3	24.56
12	12	83	26	3	32.61
14	12	83	26	3	42.69
16	16	92	32	3	46.93
18	16	92	32	3	56.28
20	20	104	38	3	62.22
25	25	121	45	3	77.96
30	25	121	45	3	105.72
32	32	133	53	3	125.89



Product no. 803 028 1

**LIGHT ALLOY  
END MILL  
LONG SERIES**

Geometry optimised for high material removal in light alloys.

Material suitability see p71  
Cutting data see p99



HSS-E8 DIN 844B/L 45°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
4	6	63	19	2	10.88
5	6	68	24	2	10.88
6	6	68	24	2	11.25
8	10	88	38	2	13.20
10	10	95	45	3	17.36
12	12	110	53	3	23.71
14	12	110	53	3	30.30
16	16	123	63	3	32.99
18	16	123	63	3	44.23
20	20	141	75	3	46.42
25	25	166	90	3	74.37
30	25	166	90	3	91.35
32	32	186	106	3	95.11