



**ROUGHING
END MILL**
Ino-cut coated

HSS-E8 DIN 844B/K 30°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
6	6	57	13	4	22.04
8	10	69	19	4	25.02
10	10	72	22	4	25.56
12	12	83	26	4	34.47
14	12	83	26	4	37.70
16	16	92	32	4	45.85
18	16	92	32	4	49.73
20	20	104	38	4	60.59
22	20	104	38	4	71.39
25	25	121	45	4	86.72
30	25	121	45	6	113.54
32	32	133	53	6	124.42

Fine pitch ripper for maximum metal removal in stainless and exotic alloys. Ino-cut coating reduces friction and enables higher surface speeds, better finish and longer tool life.

Material suitability see p71
Cutting data see p99



**ROUGHING
END MILL**
High-cut coated

HSS-PM DIN 844B/K 30°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
6	6	57	13	4	24.56
7	10	66	16	4	30.17
8	10	69	19	4	27.82
9	10	69	19	4	33.29
10	10	72	22	4	28.27
11	12	79	22	4	33.30
12	12	83	26	4	38.05
14	12	83	26	4	41.60
16	16	92	32	4	50.62
18	16	92	32	4	54.82
20	20	104	38	4	66.84
22	20	104	38	4	78.67
25	25	121	45	4	95.62
30	25	121	45	6	125.81
32	32	133	53	6	137.01

Fine pitch ripper for highest performance. High-cut coated powder metallurgy substrate, resistant to chipping.

Material suitability see p71
Cutting data see p99

