

Product no's. 803 658 1 803 635 1 803 639 1



Product no. 803 658 1  
**SEMI-FINISHING  
 END MILL**  
 High-cut coated

HSS-E8 DIN 844B/K 30°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
6	6	57	13	4	21.87
8	10	69	19	4	21.13
10	10	72	22	4	21.91
12	12	83	26	4	29.84
14	12	83	26	4	32.69
16	16	92	32	4	39.98
18	16	92	32	4	43.38
20	20	104	38	4	52.96
25	25	121	45	4	112.68
30	25	121	45	6	149.03
32	32	133	53	6	160.75

Semi-finishing design allows heavy feed rates and better surface finish than conventional roughing tools. High-cut coating enables higher cutting speeds and longer tool life.

Material suitability see p71  
 Cutting data see p99

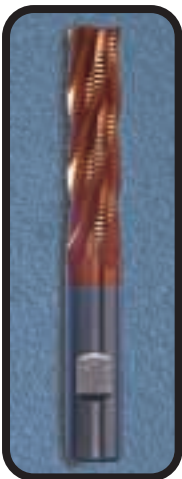


Product no. 803 635 1  
**ROUGHING  
 END MILL**  
 High-cut coated

HSS-E8 DIN 844B/K 30°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
6	6	57	13	4	22.04
8	10	69	19	4	25.02
10	10	72	22	4	25.56
12	12	83	26	4	34.47
14	12	83	26	4	37.70
16	16	92	32	4	45.85
18	16	92	32	4	49.73
20	20	104	38	4	60.59
22	20	104	38	4	71.39
25	25	121	45	4	86.72
30	25	121	45	6	113.54
32	32	133	53	6	124.42

Fine pitch ripper for maximum metal removal in steels and cast iron. High-cut coating enables higher cutting speeds and longer tool life.

Material suitability see p71  
 Cutting data see p99



Product no. 803 639 1  
**ROUGHING  
 END MILL  
 LONG SERIES**  
 High-cut coated

HSS-E8 DIN 844B/L 30°					
Ø	Shank Ø	Overall Length	Flute Length	No. of Teeth	Price £ each
8	10	88	38	4	30.02
10	10	95	45	4	30.50
12	12	110	53	4	41.18
14	12	110	53	4	45.93
16	16	123	63	4	55.24
18	16	123	63	4	59.77
20	20	141	75	4	71.87
22	20	141	75	4	85.67
25	25	166	90	4	103.18
30	25	166	90	6	134.50
32	32	186	106	6	152.38

Fine pitch ripper for maximum metal removal in steels and cast iron. High-cut coating enables higher cutting speeds and longer tool life.

Material suitability see p71  
 Cutting data see p99

