



NPT
Product no. 31250

SPIRAL FLUTE TAP

HSS-E		Works Standard					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
1	11 1/2	29	170	32	25	20	194.78

Spiral flutes reduce step marks in the taper thread and ease swarf evacuation.

Various coatings available.

Price and delivery on request.

Material suitability see p35



NPTF
Product no. 10000

SHORT STRAIGHT FLUTE TAP

HSS		DIN 2181					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
1/16	27	6,2	56	16	6	4,9	20.20
1/8	27	8,5	70	21	8	6,2	21.56
1/4	18	11	70	28	11	9	26.34
3/8	18	14,5	75	28	14	11	32.50
1/2	14	17,8	80	35	18	14,5	43.46
3/4	14	23	90	35	22	18	57.16
1	11 1/2	29	110	45	25	20	84.53
1 1/4	11 1/2	37,5	110	45	32	24	141.35
1 1/2	11 1/2	44	120	45	36	29	178.66
2	11 1/2	56	140	45	36	29	268.65

A short, strong design ideal where space is limited.

Various coatings available.

Price and delivery on request.

Material suitability see p35



NPTF
Product no. 30100

STRAIGHT FLUTE TAP

HSSE-V3		DIN 374					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
1/16	27	6,2	90	16	6	4,9	20.53
1/8	27	8,5	90	21	8	6,2	25.83
1/4	18	11	100	28	11	9	27.37
3/8	18	14,5	110	28	14	11	40.72
1/2	14	17,8	140	35	18	14,5	58.53
3/4	14	23	140	35	22	18	74.28
1	11 1/2	29	160	45	25	20	100.28
1 1/4	11 1/2	37,5	170	45	32	24	168.04
1 1/2	11 1/2	44	170	45	36	29	211.86
2	11 1/2	56	225	45	36	29	308.36

A longer design for extended reach.

Various coatings available.

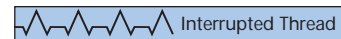
Price and delivery on request.

Material suitability see p35



NPTF
Product no. 10210

SHORT STRAIGHT FLUTE TAP



HSS-E		DIN 5157					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
1/8	27	8,5	63	18	7	5,5	21.56

For blind and through holes in oil industry related materials (4130, 4140, stainless steels etc).

Various coatings available.

Price and delivery on request.

Material suitability see p35