

NEW • NEW
NEW PRODUCTG(BSP)
Product no. 805 123 1

TOOLMAKERS HAND TAP SET Serial Form

HSS		DIN 5157					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ per set
G1/8	28	8,8	63	18	7	5,5	20.51
1/4	19	11,8	70	20	11	9	28.88
3/8	19	15,3	70	20	12	9	36.26
1/2	14	19	80	22	16	12	50.87
5/8	14	21	80	22	18	14,5	65.11
3/4	14	24,5	90	22	20	16	75.85
7/8	14	28,3	90	22	22	18	105.87
1	11	30,8	100	25	25	20	125.89
1 1/8	11	35,3	125	32	28	22	181.15
1 1/4	11	39,3	125	32	32	24	197.39
1 3/8	11	41,9	125	32	36	29	268.13
1 1/2	11	45,3	140	32	36	29	298.29
1 3/4	11	51,3	140	36	40	32	495.91
2	11	57	160	36	45	35	549.95

Material suitability
see p35High strength serial
hand taps.Various coatings
available.Price and delivery
on request.NEW • NEW
NEW PRODUCTG(BSP)
Product no. 35108

STRAIGHT FLUTE TAP Nitride finish

HSSE-V3		DIN 5156					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
G1/8	28	8,8	90	16	7	5,5	13.72
1/4	19	11,8	100	22	11	9	18.64
3/8	19	15,3	100	22	12	9	22.27
1/2	14	19	125	25	16	12	30.03
3/4	14	24,5	140	28	20	16	48.67
1	11	30,8	160	30	25	20	69.39

Geometry optimised and surface treatment for
through and blind holes in short chipping
materials.Material suitability
see p35

Tap Service

We are able to modify and regrind to original standard most of the cut thread taps on the market. We achieve this by using the latest CNC 5 axis grinding technology here at our factory.

Some of the services offered are as follows:

- 1 Lead modification
- 2 Regrinding
- 3 Removal of male centres on smaller taps
- 4 Improvements to taps

For details see page 48