



UNF
Product no. **22129**

**SPIRAL POINT
TAP – 2B**
Steam Oxide Coated

HSSE-V3		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
Nº5	44	2,7	56	11	3,5	2,7	13.62
Nº6	40	3	56	12	4	3	13.44
Nº8	36	3,5	63	13	4,5	3,4	13.44
Nº10	32	4,1	70	15	6	4,9	13.87
Nº12	28	4,6	80	16	6	4,9	16.37
1/4	28	5,5	80	17	7	5,5	15.36
5/16	24	6,9	90	20	8	6,2	16.77

Relieved threads and surface treatment reduce chipping and extend tap life in Stainless Steels and many other 'sticky' materials.

Material suitability
see p34



UNF
Product no. **32129**

**SPIRAL POINT
TAP – 2B**
Steam Oxide Coated

HSSE-V3		DIN 374					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
3/8	28	8,5	90	16	7	5,5	17.49
7/16	20	9,9	100	22	8	6,2	22.52
1/2	20	11,5	100	22	9	7	21.71
9/16	18	12,9	100	22	11	9	33.61
5/8	18	14,5	100	22	12	9	31.49
3/4	16	17,5	110	25	14	11	40.80
7/8	14	20,4	125	25	18	14,5	50.48
1	12	23,3	140	28	18	14,5	68.26

Relieved threads and surface treatment reduce chipping and extend tap life in Stainless Steels and many other 'sticky' materials.

Material suitability
see p34



UNF
Product no. **805 439 1**

ROLL TAP – 2B
Al-cut Coating –
with oil grooves

HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
Nº10	32	4,45	70	14	6	4,9	33.97
1/4	28	5,95	80	16	7	5,5	37.11
5/16	24	7,45	90	18	8	6,2	41.51
3/8	24	9	100	18	9	7	44.02

High cutting speeds and long tool life on all ductile non-ferrous materials.

Material suitability
see p34



Roll tapping hints and tips page 69.



UNF
Product no. **805 440 1**

ROLL TAP – 2B
Roll-cut Coating –
with oil grooves

HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
Nº10	32	4,45	70	14	6	4,9	24.26
1/4	28	5,95	80	16	7	5,5	24.51
5/16	24	7,45	90	18	8	6,2	29.76
3/8	24	9	100	18	9	7	31.44

High cutting speeds and long tool life on steels, stainless steels, etc.

Material suitability
see p34



Roll tapping hints and tips page 69.