



UNF  
Product no. 805 129 1

**STRAIGHT FLUTE  
TAP - 2B**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
N°4	48	2,4	56	11	3,5	2,7	10.87
N°5	44	2,7	56	11	3,5	2,7	10.87
N°6	40	3	56	11	4	3	10.41
N°8	36	3,5	63	12	4,5	3,4	10.41
N°10	32	4,1	70	14	6	4,9	10.41
N°12	28	4,6	80	14	6	4,9	10.87
1/4	28	5,5	80	16	7	5,5	9.19
5/16	24	6,9	90	18	8	6,2	10.57
3/8	24	8,5	90	18	9	7	12.19

For short threads, both through and blind in a wide variety of materials. Particularly suitable for exotic alloys, especially when coated.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNF  
Product no. 805 133 1

**STRAIGHT FLUTE  
TAP - 2B**

HSS-E		DIN 374					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
7/16	20	9,9	100	22	8	6,2	15.63
1/2	20	11,5	110	25	9	7	16.63
9/16	18	12,9	110	25	11	9	20.42
5/8	18	14,5	110	25	12	9	23.00
3/4	16	17,5	125	32	14	11	29.43
7/8	14	20,5	125	32	18	14,5	36.99
1	12	23,3	140	32	20	16	48.51

For short threads, both through and blind in a wide variety of materials. Particularly suitable for exotic alloys, especially when coated.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNF  
Product no. 805 163 1

**SPIRAL POINT  
TAP - 2B**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
N°4	48	2,4	56	11	3,5	2,7	13.03
N°5	44	2,7	56	11	3,5	2,7	13.03
N°6	40	3	56	11	4	3	12.46
N°8	36	3,5	63	12	4,5	3,4	12.46
N°10	32	4,1	70	14	6	4,9	12.46
N°12	28	4,6	80	14	6	4,9	12.46
1/4	28	5,5	80	16	7	5,5	10.12
5/16	24	6,9	90	18	8	6,2	11.64
3/8	24	8,5	100	18	9	7	13.40

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNF  
Product no. 805 167 1

**SPIRAL POINT  
TAP - 2B**

HSS-E		DIN 374					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
7/16	20	9,9	100	22	8	6,2	17.19
1/2	20	11,5	110	25	9	7	18.29
9/16	18	12,9	110	25	11	9	22.46
5/8	18	14,5	110	25	12	9	25.27
3/4	16	17,5	125	32	14	11	32.37
7/8	14	20,5	125	32	18	14,5	40.71
1	12	23,3	140	32	20	16	53.34

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability see p34