



UN-8TPI
Product no. **32269**

SPIRAL FLUTE TAP - 2B Steam Oxide Coated

HSSE		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
1 1/4	8	28,5	180	30	25	20	113.96
1 3/8	8	31,8	200	45	28	22	129.58
1 1/2	8	35	200	50	32	24	147.18
1 5/8	8	38,1	200	30	32	24	192.50
1 3/4	8	41,3	220	30	36	29	267.37
1 7/8	8	44,5	220	30	36	29	285.93
2	8	47,7	250	30	36	29	329.09
2 1/4	8	54	270	30	40	32	451.79

Constant pitch (8 TPI) taps for blind holes in Oil Industry related materials (4130, 4140, Stainless Steel, etc).

Material suitability
see p34



UN-8TPI
Product no. **30200**

STRAIGHT FLUTE TAP - 2B

HSS-E		DIN 374					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
2 1/4	8	54	190	45	40	32	278.56

For short threads, both through and blind in a wide variety of materials. Particularly suitable for exotic alloys, especially when coated.

Various coatings available.

Price and delivery on request.

Material suitability
see p34



UNF
Product no. **805 120 1**

TOOLMAKERS HAND TAP SET - 2B Serial Form

HSS		DIN 2181					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ per set
Nº2	64	1,9	36	10	2,8	2,1	33.54
Nº3	56	2,2	40	11	3,5	2,7	33.54
Nº4	48	2,4	40	11	3,5	2,7	21.88
Nº5	44	2,7	40	11	3,5	2,7	21.88
Nº6	40	3	45	13	4	3	20.91
Nº8	36	3,5	45	13	4,5	3,4	20.91
Nº10	32	4,1	50	16	6	4,9	20.91
Nº12	28	4,6	50	18	6	4,9	21.88
1/4	28	5,5	56	22	6	4,9	16.57
5/16	24	6,9	63	25	6	4,9	18.11
3/8	24	8,5	70	25	7	5,5	20.51
7/16	20	9,9	75	30	8	6,2	27.23
1/2	20	11,5	80	32	9	7	27.84
9/16	18	12,9	80	32	11	9	36.27
5/8	18	14,5	90	32	12	9	46.82
3/4	16	17,5	105	35	14	11	62.91
7/8	14	20,5	110	35	18	14,5	80.84
1	12	23,3	110	35	20	16	107.21

High strength serial hand taps.

Various coatings available.

Price and delivery on request.

Material suitability
see p34

