

UNC  
Product no. 805 214 1

**SPIRAL FLUTE  
TAP - 2B**

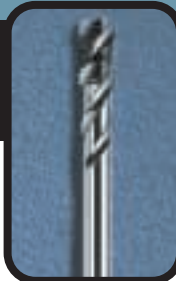
| HSS-E |    | DIN 371 |                |               |         |          |              |
|-------|----|---------|----------------|---------------|---------|----------|--------------|
| Ø     | P  | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| N°4   | 40 | 2,3     | 56             | 5             | 3,5     | 2,7      | 13.58        |
| N°5   | 40 | 2,6     | 56             | 5             | 3,5     | 2,7      | 13.58        |
| N°6   | 32 | 2,8     | 56             | 7             | 4       | 3        | 12.92        |
| N°8   | 32 | 3,5     | 63             | 7             | 4,5     | 3,4      | 12.92        |
| N°10  | 24 | 3,9     | 70             | 10            | 6       | 4,9      | 13.58        |
| N°12  | 24 | 4,5     | 80             | 10            | 6       | 4,9      | 13.03        |
| 1/4   | 20 | 5,1     | 80             | 12            | 7       | 5,5      | 12.19        |
| 5/16  | 18 | 6,6     | 90             | 12            | 8       | 6,2      | 13.76        |
| 3/8   | 16 | 8       | 90             | 14            | 9       | 7        | 15.40        |

General purpose cobalt tap, suitable for blind holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNC  
Product no. 805 218 1

**SPIRAL FLUTE  
TAP - 2B**

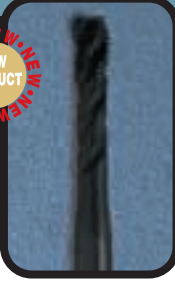
| HSS-E |    | DIN 376 |                |               |         |          |              |
|-------|----|---------|----------------|---------------|---------|----------|--------------|
| Ø     | P  | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| 1/4   | 20 | 5,1     | 80             | 12            | 4,5     | 3,4      | 14.02        |
| 5/16  | 18 | 6,6     | 90             | 12            | 6       | 4,9      | 15.83        |
| 3/8   | 16 | 8       | 90             | 14            | 7       | 5,5      | 17.70        |
| 7/16  | 14 | 9,4     | 100            | 16            | 8       | 6,2      | 21.58        |
| 1/2   | 13 | 10,8    | 110            | 16            | 9       | 7        | 23.61        |
| 9/16  | 12 | 12,2    | 110            | 18            | 11      | 9        | 32.03        |
| 5/8   | 11 | 13,5    | 110            | 20            | 12      | 9        | 31.16        |
| 3/4   | 10 | 16,5    | 125            | 25            | 14      | 11       | 41.26        |
| 7/8   | 9  | 19,5    | 140            | 28            | 18      | 14,5     | 64.56        |
| 1     | 8  | 22,25   | 160            | 30            | 20      | 16       | 80.99        |

General purpose cobalt tap, suitable for blind holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNC  
Product no. 22169

**SPIRAL FLUTE  
TAP - 6H  
Steam Oxide Coated**

| HSSE-V3 |    | DIN 371 |                |               |         |          |              |
|---------|----|---------|----------------|---------------|---------|----------|--------------|
| Ø       | P  | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| N°4     | 40 | 2,3     | 56             | 5             | 3,5     | 2,7      | 12.59        |
| N°5     | 40 | 2,6     | 56             | 5             | 3,5     | 2,7      | 12.42        |
| N°6     | 32 | 2,8     | 56             | 6             | 4       | 3        | 11.88        |
| N°8     | 32 | 3,5     | 63             | 8             | 4,5     | 3,4      | 12.16        |
| N°10    | 24 | 3,9     | 70             | 8             | 6       | 4,9      | 12.93        |
| N°12    | 24 | 4,5     | 80             | 9             | 6       | 4,9      | 15.13        |
| 1/4     | 20 | 5,1     | 80             | 10            | 7       | 5,5      | 13.36        |
| 5/16    | 18 | 6,6     | 90             | 12            | 8       | 6,2      | 14.98        |

Special design for blind holes in stainless steels and other 'sticky' materials. Chamfered relief and surface treatment reduces chipping.

Material suitability see p34



UNC  
Product no. 32169 & 32269

**SPIRAL FLUTE  
TAP - 6H  
Steam Oxide Coated**

| 32169 |    | HSSE-V3 |                | DIN 376       |         |          |              |
|-------|----|---------|----------------|---------------|---------|----------|--------------|
| Ø     | P  | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| 3/8   | 16 | 8       | 100            | 14            | 7       | 5,5      | 16.26        |
| 7/16  | 14 | 9,4     | 100            | 16            | 8       | 6,2      | 21.82        |
| 1/2   | 13 | 10,8    | 110            | 18            | 9       | 7        | 22.76        |
| 9/16  | 12 | 12,2    | 110            | 20            | 11      | 9        | 31.07        |
| 5/8   | 11 | 13,5    | 110            | 20            | 12      | 9        | 29.79        |
| 3/4   | 10 | 16,5    | 125            | 25            | 14      | 11       | 40.80        |
| 7/8   | 9  | 19,5    | 140            | 28            | 18      | 14,5     | 50.88        |
| 1     | 8  | 22,25   | 160            | 30            | 18      | 14,5     | 67.85        |

| 32269 |   | HSS-E   |                | DIN 376       |         |          |              |
|-------|---|---------|----------------|---------------|---------|----------|--------------|
| Ø     | P | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| 1 1/2 | 6 | 34      | 200            | 50            | 32      | 24       | 196.00       |

Special design for blind holes in stainless steels and other 'sticky' materials. Chamfered relief and surface treatment reduces chipping.

Material suitability see p34