



UNC
Product no. **22129**

**SPIRAL POINT
TAP – 2B**
Steam Oxide Coated

HSSE-V3		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
N°4	40	2,3	56	11	3,5	2,7	12.26
N°5	40	2,6	56	11	3,5	2,7	12.43
N°6	32	2,8	56	12	4	3	11.66
N°8	32	3,5	63	13	4,5	3,4	11.66
N°10	24	3,9	70	15	6	4,9	12.26
N°12	24	4,5	80	16	6	4,9	14.23
1/4	20	5,1	80	17	7	5,5	13.27
5/16	18	6,6	90	20	8	6,2	14.53

Relieved threads and surface treatment reduce chipping and extend tap life in Stainless Steels and many other 'sticky' materials.

Material suitability see p34



UNC
Product no. **32129**

**SPIRAL POINT
TAP – 2B**
Steam Oxide Coated

HSSE-V3		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
3/8	16	8	100	22	7	5,5	17.21
7/16	14	9,4	100	22	8	6,2	20.23
1/2	13	10,8	110	24	9	7	22.63
9/16	12	12,2	110	26	11	9	33.77
5/8	11	13,5	110	27	12	9	29.45
3/4	10	16,5	125	30	14	11	40.18
7/8	9	19,5	140	32	18	14,5	47.99
1	8	22,25	160	36	18	14,5	61.81

Relieved threads and surface treatment reduce chipping and extend tap life in Stainless Steels and many other 'sticky' materials.

Material suitability see p34



UNC
Product no. **805 436 1**

ROLL TAP – 2B
Al-cut Coating –
with oil grooves

HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
N°5	40	2,9	56	11	3,5	2,7	32.71
N°6	32	3,15	56	11	4	3	31.44
N°8	32	3,8	63	12	4,5	3,4	30.44
N°10	24	4,3	70	14	6	4,9	33.84
1/4	20	5,75	80	16	7	5,5	35.72
5/16	18	7,3	90	18	8	6,2	41.38
3/8	16	8,8	90	18	9	7	46.54

High cutting speeds and long tool life on all ductile non-ferrous materials.

Material suitability see p34

Roll tapping hints and tips page 69.



UNC
Product no. **805 437 1**

ROLL TAP – 2B
Roll-cut Coating –
with oil grooves

HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
N°5	40	2,9	56	11	3,5	2,7	23.36
N°6	32	3,15	56	11	4	3	22.24
N°8	32	3,8	63	12	4,5	3,4	21.74
N°10	24	4,3	70	14	6	4,9	24.17
1/4	20	5,75	80	16	7	5,5	25.52
5/16	18	7,3	90	18	8	6,2	29.56
3/8	16	8,8	90	18	9	7	33.24

High cutting speeds and long tool life on steels, stainless steels, etc.

Material suitability see p34

Roll tapping hints and tips page 69.