



UNC
Product no. 805 128 1

**STRAIGHT FLUTE
TAP - 2B**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
N°4	40	2,3	56	11	3,5	2,7	10.49
N°5	40	2,6	56	11	3,5	2,7	10.49
N°6	32	2,8	56	11	4	3	9.99
N°8	32	3,5	63	12	4,5	3,4	9.99
N°10	24	3,9	70	14	6	4,9	10.49
N°12	24	4,5	80	14	6	4,9	11.02
1/4	20	5,1	80	16	7	5,5	10.25
5/16	18	6,6	90	18	8	6,2	11.61
3/8	16	8	90	18	9	7	13.23

For short threads, both through and blind in a wide variety of materials. Particularly suitable for exotic alloys, especially when coated.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNC
Product no. 805 132 1

**STRAIGHT FLUTE
TAP - 2B**

HSS-E		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
7/16	14	9,4	100	22	8	6,2	18.21
1/2	13	10,8	110	25	9	7	19.95
9/16	12	12,2	110	25	11	9	27.19
5/8	11	13,5	110	28	12	9	26.39
3/4	10	16,5	125	32	14	11	34.93
7/8	9	19,5	140	32	18	14,5	45.96
1	8	22,25	160	36	20	16	60.72

For short threads, both through and blind in a wide variety of materials. Particularly suitable for exotic alloys, especially when coated.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNC
Product no. 805 162 1

**SPIRAL POINT
TAP - 2B**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
N°4	40	2,3	56	11	3,5	2,7	11.89
N°5	40	2,6	56	11	3,5	2,7	11.89
N°6	32	2,8	56	11	4	3	11.34
N°8	32	3,5	63	12	4,5	3,4	11.34
N°10	24	3,9	70	14	6	4,9	11.89
N°12	24	4,5	80	14	6	4,9	11.43
1/4	20	5,1	80	16	7	5,5	10.57
5/16	18	6,6	90	18	8	6,2	12.07
3/8	16	8	90	18	9	7	13.71

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability see p34



UNC
Product no. 805 166 1

**SPIRAL POINT
TAP - 2B**

HSS-E		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
1/4	20	5,1	80	16	4,5	3,4	12.16
5/16	18	6,6	90	18	6	4,9	13.89
3/8	16	8	90	18	7	5,5	15.77
7/16	14	9,4	100	22	8	6,2	18.86
1/2	13	10,8	110	25	9	7	20.67
9/16	12	12,2	110	25	11	9	28.16
5/8	11	13,5	110	28	12	9	27.42
3/4	10	16,5	125	32	14	11	36.28
7/8	9	19,5	140	32	18	14,5	47.68
1	8	22,25	160	36	20	16	62.64

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability see p34