



NEW PRODUCT

UNC
Product no. 805 119 1

TOOLMAKERS HAND TAP SET - 2B
Serial Form

High strength serial hand taps.
Various coatings available.
Price and delivery on request.

HSS		DIN 352					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ per set
Nº2	56	1,8	36	10	2,8	2,1	35.64
Nº3	48	2,1	40	11	3,5	2,7	35.64
Nº4	40	2,3	40	11	3,5	2,7	28.81
Nº5	40	2,6	40	11	3,5	2,7	27.54
Nº6	32	2,8	45	13	4	3	27.54
Nº8	32	3,5	45	13	4,5	3,4	27.54
Nº10	24	3,9	50	16	6	4,9	27.54
Nº12	24	4,5	50	18	6	4,9	27.54
1/4	20	5,1	56	22	6	4,9	24.51
5/16	18	6,6	63	25	6	4,9	28.01
3/8	16	8	70	28	7	5,5	31.66
7/16	14	9,4	75	30	8	6,2	41.22
1/2	13	10,8	80	32	9	7	47.43
9/16	12	12,2	80	32	11	9	55.99
5/8	11	13,5	90	36	12	9	77.22
3/4	10	16,5	105	40	14	11	105.14
7/8	9	19,5	110	45	18	14,5	129.49
1	8	22,25	110	50	20	16	174.88

Material suitability see p34



NEW PRODUCT

UNC
Product no. 25108

STRAIGHT FLUTE TAP - 2B
Nitride Finish

HSSE-V3		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
1/4	20	5,1	80	17	7	5,5	10.16
5/16	18	6,6	90	20	8	6,2	11.05

Geometry optimised and surface treatment for through and blind holes in short chipping materials.

Material suitability see p34



NEW PRODUCT

UNC
Product no. 35108

STRAIGHT FLUTE TAP - 2B
Nitride Finish

HSSE-V3		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
3/8	16	8	100	22	7	5,5	12.94
7/16	14	9,4	100	22	8	6,2	15.54
1/2	13	10,8	110	24	9	7	17.09
5/8	11	13,5	110	27	12	9	22.78
3/4	10	16,5	125	30	14	11	30.89
7/8	9	19,5	140	32	18	14,5	37.34
1	8	22,25	160	36	18	14,5	47.30

Geometry optimised and surface treatment for through and blind holes in short chipping materials.

Material suitability see p34