



METRIC FINE
Product no.
805 212 1 & 805 016 1

**SPIRAL FLUTE
TAP - 6H**

805 212 1		HSS-E		DIN 371				
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	
MF4	0,5	3,5	63	7	4,5	3,4	15.89	
5	0,5	4,5	70	9	6	4,9	16.34	
5	0,75	4,2	70	9	6	4,9	16.24	
6	0,75	5,2	80	10	6	4,9	14.55	
8	1	7	90	12	8	6,2	13.71	
9	1	8	90	12	9	7	18.95	
10	1	9	90	14	10	8	16.16	
10	1,25	8,8	100	14	10	8	17.60	

805 016 1		HSS-E		ISO 529				
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	
MF8	1	7	69	12	8	6,3	10.44	
10	1	9	76	14	10	8	11.64	
12	1,5	10,5	89	18	9	7,1	14.24	
14	1,5	12,5	95	18	11,2	9	17.83	
16	1,5	14,5	102	25	12,5	10	22.60	

General purpose cobalt tap, suitable for blind holes in a wide range of materials.
Various coatings available. Price and delivery on request.

Material suitability see p33



METRIC FINE
Product no.
805 216 1 & 32264

**SPIRAL FLUTE
TAP - 6H**

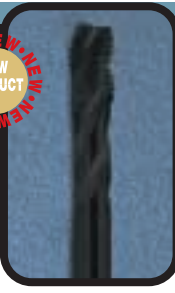
805 216 1		HSS-E		DIN 374				
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	
MF8	1	7	90	12	6	4,9	14.11	
10	1	9	90	14	7	5,5	16.66	
10	1,25	8,8	100	14	7	5,5	18.11	
12	1	11	100	14	9	7	20.69	
12	1,25	10,8	100	14	9	7	19.80	
12	1,5	10,5	100	14	9	7	19.06	
14	1	13	100	16	11	9	31.91	
14	1,5	12,5	100	18	11	9	23.41	
16	1,5	14,5	110	18	12	9	28.76	
18	1,5	16,5	110	18	14	11	34.76	
20	1,5	18,5	125	18	16	12	39.70	
22	1,5	20,5	125	18	18	14,5	41.41	

32264		HSS-E		DIN 374				
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	
MF22	1,5	20,5	125	18	18	14,5	51.66	



General purpose cobalt tap, suitable for blind holes in a wide range of materials.
Various coatings available. Price and delivery on request.

Material suitability see p33



METRIC FINE
Product no. 32169

**SPIRAL FLUTE
TAP - 6H**
Steam oxide coated

HSSE-V3		DIN 374						
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	
MF8	1	7	90	12	6	4,9	15.41	
10	1	9	90	14	7	5,5	15.56	
12	1	11	100	16	9	7	19.99	
12	1,5	10,5	100	16	9	7	19.13	
14	1,5	12,5	100	20	11	9	24.65	
16	1,5	14,5	100	20	12	9	29.87	
18	1,5	16,5	110	22	14	11	36.71	
20	1,5	18,5	125	22	16	12	40.75	
22	1,5	20,5	125	25	18	14,5	47.93	
24	1,5	22,5	140	22	18	14,5	52.58	

Special design for blind holes in stainless steels and other 'sticky' materials. Chamfered relief and surface treatment reduces chipping.

Material suitability see p33



METRIC FINE
Product no.
30260 & 30200

**SPIRAL/STRAIGHT
FLUTE TAP - 6H**
3mm pitch

30260 SPIRAL FLUTE		HSS-E		DIN 374				
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	
MF36	3	33	200	45	28	22	145.56	
45	3	42	200	50	36	29	222.30	
48	3	45	225	56	36	29	267.42	

30200 STRAIGHT FLUTE		HSS-E		DIN 374				
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	
MF45	3	42	200	45	36	29	184.13	

General purpose cobalt tap, suitable for blind holes in a wide range of materials, including those used by the oil industry.

Material suitability see p33