



METRIC FINE
Product no. **805 431 1**

ROLL TAP – 6H
Al-cut coated –
with oil grooves

HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF8	1	7,55	90	18	8	6,2	48.19
10	1	9,55	90	18	10	8	56.28

High cutting speeds and long tool life on all ductile non-ferrous materials. For materials with elongation factor >8%.

Material suitability
see p33



Roll tapping hints and tips page 69.



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Product no. **805 432 1**

ROLL TAP – 6H
Al-cut coated –
with oil grooves

HSS-ES		DIN 374					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF12	1,5	11,3	100	22	9	7	56.28
16	1,5	15,3	110	22	12	9	80.54

High cutting speeds and long tool life on all ductile non-ferrous materials. For materials with elongation factor >8%.

Material suitability
see p33



Roll tapping hints and tips page 69.



METRIC FINE
Product no. **805 433 1**

ROLL TAP – 6H
Roll-cut coated –
with oil grooves

HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF8	1	7,55	90	18	8	6,2	34.43
10	1	9,55	90	18	10	8	40.20

High cutting speeds and long tool life on steels, stainless steels, etc. For materials with elongation factor >8%.

Material suitability
see p33



Roll tapping hints and tips page 69.



METRIC FINE
Product no.
805 434 1 & 33194

ROLL TAP – 6H
805 **434 1** – Roll-cut coated
33194 – TiN coated
Both with oil grooves

805 434 1		HSS-ES		DIN 374			
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF12	1,5	11,3	100	22	9	7	40.20
16	1,5	15,3	110	22	12	9	57.54

High cutting speeds and long tool life on steels, stainless steels, etc. For materials with elongation factor >8%.

Material suitability
see p33



Roll tapping hints and tips page 69.

33194		HSS-E		ANSI			
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF14	1,5	13,3	110	27	10,9	8,1	48.87