



METRIC FINE  
Product no. 805 164 1

## SPIRAL POINT TAP - 6H

HSS-E DIN 374															
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each	Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF8	1	7	90	18	6	4,9	11.95	22	2	20	140	28	18	14,5	55.28
10	1	9	90	18	7	5,5	13.31	24	1	23	140	25	18	14,5	68.86
10	1,25	8,8	100	20	7	5,5	15.86	24	1,5	22,5	140	25	18	14,5	48.89
12	1	11	100	22	9	7	17.49	24	2	22	140	25	18	14,5	61.79
12	1,25	10,8	100	22	9	7	17.66	28	1,5	26,5	140	28	20	16	71.85
12	1,5	10,5	100	22	9	7	15.78	28	2	26	140	28	20	16	83.71
14	1	13	100	22	11	9	26.82	30	1,5	28,5	150	32	22	18	75.08
14	1,5	12,5	100	22	11	9	18.68	30	2	28	150	32	22	18	92.89
16	1	15	100	22	12	9	33.34	32	1,5	30,5	150	28	22	18	94.89
16	1,5	14,5	100	22	12	9	23.34	32	2	30	150	28	22	18	156.18
18	1	17	110	25	14	11	37.32	34	1,5	32,5	170	32	28	22	118.90
18	1,5	16,5	110	25	14	11	29.20	36	1,5	34,5	170	32	28	22	125.64
18	2	16	125	28	14	11	37.86	36	2	34	170	32	28	22	160.59
20	1	19	125	25	16	12	49.77	38	1,5	36,5	170	32	28	22	129.83
20	1,5	18,5	125	25	16	12	33.01	38	2	36	170	32	28	22	245.55
20	2	18	140	25	16	12	41.69	42	1,5	40,5	170	32	32	24	208.38
22	1,5	20,5	125	25	18	14,5	39.76								

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability  
see p32



NEW  
PRODUCT



METRIC FINE  
Product no. 805 430 1

## SPIRAL POINT TAP - 6H Left hand

HSS-E DIN 374 *DIN 371							
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF8*	1	7	90	18	8	6,2	22.99
10*	1	9	90	18	10	8	22.99
10*	1,25	8,8	100	20	10	8	33.50
12	1	11	100	22	9	7	45.06
12	1,25	10,8	100	22	9	7	45.06
12	1,5	10,5	100	22	9	7	28.88
14	1,25	12,8	100	22	11	9	40.43
14	1,5	12,5	100	22	11	9	40.43
16	1,5	14,5	110	22	12	9	45.06
18	1,5	16,5	110	25	14	11	53.14
20	1,5	18,5	125	25	16	12	53.14

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability  
see p32



NEW  
PRODUCT



METRIC FINE  
Product no. 32129

## SPIRAL POINT TAP - 6H Steam oxide coated

HSSE-V3 DIN 374							
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF8	1	7	90	20	6	4,9	15.40
10	1	9	90	16	7	5,5	15.98
12	1	11	100	22	9	7	18.26
12	1,5	10,5	100	22	9	7	17.60
14	1,5	12,5	100	22	11	9	25.41
16	1,5	14,5	100	22	12	9	26.71
18	1,5	16,5	110	25	14	11	35.53
20	1,5	18,5	125	25	16	12	36.83
22	1,5	20,5	125	25	18	14,5	39.43
24	1,5	22,5	140	28	18	14,5	45.30

Surface treatment reduces chipping and extends tap life in Stainless Steels and many other 'sticky' materials.

Material suitability  
see p32

