



METRIC FINE
Product no. 805 137 1

**STRAIGHT
FLUTE TAP – 6H**
Nitride finish

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF5	0,5	4,5	70	11	6	4,9	13.31
8	1	7	90	18	8	6,2	10.85
9	1	8	90	18	9	7	15.80
10	1	9	90	18	10	8	12.01
10	1,25	8,8	100	20	10	8	13.77

Geometry optimised and surface treatment for through and blind holes in short chipping materials.

Material suitability
see p33



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Product no. 805 139 1

**STRAIGHT
FLUTE TAP – 6H**
Nitride finish

HSS-E		DIN 374					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF8	1	7	90	18	6	4,9	11.17
10	1	9	90	18	7	5,5	12.39
10	1,25	8,8	100	20	7	5,5	16.36
12	1	11	100	22	9	7	16.36
12	1,25	10,8	100	22	9	7	16.54
12	1,5	10,5	100	22	9	7	14.80
14	1,5	12,5	100	22	11	9	17.47
16	1	15	100	22	12	9	31.23
16	1,5	14,5	110	22	12	9	21.85
18	1	17	110	25	14	11	34.96
18	1,5	16,5	110	25	14	11	27.31
18	2	16	125	28	14	11	35.45

Geometry optimised and surface treatment for through and blind holes in short chipping materials.

Material suitability
see p33



METRIC FINE
Product no. 805 015 1

**SPIRAL POINT
TAP – 6H**
ISO

HSS-E		ISO 529					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF8	1	7	69	19	8	6,3	9.17
10	1	9	76	20	10	8	10.24
12	1,5	10,5	89	29	9	7,1	12.51
14	1,5	12,5	95	30	11,2	9	15.67
16	1,5	14,5	102	32	12,5	10	19.85

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability
see p33



METRIC FINE
Product no. 805 160 1

**SPIRAL POINT
TAP – 6H**
DIN

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
MF4	0,5	3,5	63	10	4,5	3,4	13.81
5	0,5	4,5	70	11	6	4,9	14.21
6	0,75	5,2	80	12	6	4,9	11.51
8	1	7	90	18	8	6,2	11.57
9	1	8	90	18	9	7	16.86
10	1	9	90	18	10	8	12.91
10	1,25	8,8	100	20	10	8	15.36

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available.

Price and delivery on request.

Material suitability
see p33

