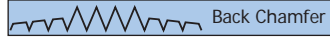


METRIC  
Product no. 805 446 1

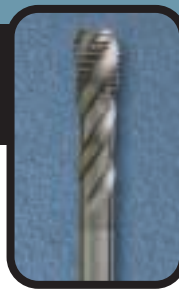
**SPIRAL FLUTE  
TAP – 6H  
Ino-cut coated**



HSS-EE		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	5	3,5	2,7	15.06
4	0,7	3,3	63	7	4,5	3,4	15.23
5	0,8	4,2	70	9	6	4,9	15.40
6	1	5	80	10	6	4,9	15.90
8	1,25	6,8	90	12	8	6,2	18.41
10	1,5	8,5	100	14	10	8	22.59

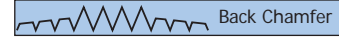
Designed to cut exotic materials on CNC machines with soluble lubricants

Material suitability  
see p32



METRIC  
Product no. 805 447 1

**SPIRAL FLUTE  
TAP – 6H  
Ino-cut coated**



HSS-EE		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	10,2	110	16	9	7	27.61
14	2	12	110	18	11	9	37.64
16	2	14	110	18	12	9	41.82

Designed to cut exotic materials on CNC machines with soluble lubricants

Material suitability  
see p32



## Tap Service

*We are able to modify and regrind to original standard most of the cut thread taps on the market. We achieve this by using the latest CNC 5 axis grinding technology here at our factory.*

Some of the services offered are as follows:

- 1 Lead modification** – shorter or longer to suit your application.
- 2 Regrinding** – lead and rake face regrind to ensure original quality threads and tool life. This can be very cost effective with the expensive high performance taps used in production work.
- 3 Removal of male centres on smaller taps** – the manufacturers use male centres for production purposes, and normally leave them on to enable size checking between centres. If you have an application that requires the thread to be close to the bottom of a drilled hole we can remove the centre and shorten the lead if required, without compromising on the quality of thread produced.
- 4 Improvements to taps** – back chamfers, rake adjustments to suit specific materials etc. We can often improve the performance of your existing taps, please feel free to discuss specific requirements with us.

