

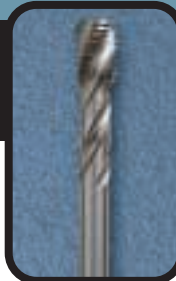
METRIC  
Product no. 805 426 1

**SPIRAL FLUTE  
TAP - 6G**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	5	3,5	2,7	10.17
4	0,7	3,3	63	7	4,5	3,4	10.05
5	0,8	4,2	70	9	6	4,9	10.98
6	1	5	80	10	6	4,9	11.09
8	1,25	6,8	90	12	8	6,2	12.94
10	1,5	8,5	100	14	10	8	15.01

'Oversize' 6G tolerance.  
Various coatings available.  
Price and delivery on request.

Material suitability see p32



METRIC  
Product no. 805 427 1

**SPIRAL FLUTE  
TAP - 6G**

HSS-E		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	10,2	110	16	9	7	20.10
14	2	12	110	18	11	9	18.85
16	2	14	110	18	12	9	28.08

'Oversize' 6G tolerance.  
Various coatings available.  
Price and delivery on request.

Material suitability see p32



METRIC  
Product no. 805 262 1

**SPIRAL FLUTE  
TAP - 4H**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	5	3,5	2,7	11.14
4	0,7	3,3	63	7	4,5	3,4	11.14
5	0,8	4,2	70	9	6	4,9	10.69
6	1	5	80	10	6	4,9	11.72
7	1	6	80	10	7	5,5	14.20
8	1,25	6,8	90	12	8	6,2	13.98
10	1,5	8,5	100	14	10	8	16.61

'Undersize' 4H tolerance.  
Various coatings available.  
Price and delivery on request.

Material suitability see p32



METRIC  
Product no. 805 263 1

**SPIRAL FLUTE  
TAP - 4H**

HSS-E		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	5	2,2	-	11.29
4	0,7	3,3	63	7	2,8	2,1	11.52
5	0,8	4,2	70	9	3,5	2,7	11.52
6	1	5	80	10	4,5	3,4	12.08
7	1	6	80	10	5,5	4,3	15.25
8	1,25	6,8	90	12	6	4,9	14.58
10	1,5	8,5	100	14	7	5,5	17.10
12	1,75	10,2	110	16	9	7	22.02
14	2	12	110	18	11	9	26.86
16	2	14	110	18	12	9	32.46

'Undersize' 4H tolerance.  
Various coatings available.  
Price and delivery on request.

Material suitability see p32