

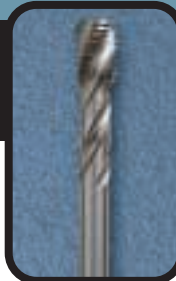
METRIC
Product no. 805 426 1

**SPIRAL FLUTE
TAP - 6G**

| HSS-E | | DIN 371 | | | | | |
|-------|------|---------|----------------|---------------|---------|----------|--------------|
| Ø | P | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| M3 | 0,5 | 2,5 | 56 | 5 | 3,5 | 2,7 | 10.17 |
| 4 | 0,7 | 3,3 | 63 | 7 | 4,5 | 3,4 | 10.05 |
| 5 | 0,8 | 4,2 | 70 | 9 | 6 | 4,9 | 10.98 |
| 6 | 1 | 5 | 80 | 10 | 6 | 4,9 | 11.09 |
| 8 | 1,25 | 6,8 | 90 | 12 | 8 | 6,2 | 12.94 |
| 10 | 1,5 | 8,5 | 100 | 14 | 10 | 8 | 15.01 |

'Oversize' 6G tolerance.
Various coatings available.
Price and delivery on request.

Material suitability see p32



METRIC
Product no. 805 427 1

**SPIRAL FLUTE
TAP - 6G**

| HSS-E | | DIN 376 | | | | | |
|-------|------|---------|----------------|---------------|---------|----------|--------------|
| Ø | P | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| M12 | 1,75 | 10,2 | 110 | 16 | 9 | 7 | 20.10 |
| 14 | 2 | 12 | 110 | 18 | 11 | 9 | 18.85 |
| 16 | 2 | 14 | 110 | 18 | 12 | 9 | 28.08 |

'Oversize' 6G tolerance.
Various coatings available.
Price and delivery on request.

Material suitability see p32



METRIC
Product no. 805 262 1

**SPIRAL FLUTE
TAP - 4H**

| HSS-E | | DIN 371 | | | | | |
|-------|------|---------|----------------|---------------|---------|----------|--------------|
| Ø | P | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| M3 | 0,5 | 2,5 | 56 | 5 | 3,5 | 2,7 | 11.14 |
| 4 | 0,7 | 3,3 | 63 | 7 | 4,5 | 3,4 | 11.14 |
| 5 | 0,8 | 4,2 | 70 | 9 | 6 | 4,9 | 10.69 |
| 6 | 1 | 5 | 80 | 10 | 6 | 4,9 | 11.72 |
| 7 | 1 | 6 | 80 | 10 | 7 | 5,5 | 14.20 |
| 8 | 1,25 | 6,8 | 90 | 12 | 8 | 6,2 | 13.98 |
| 10 | 1,5 | 8,5 | 100 | 14 | 10 | 8 | 16.61 |

'Undersize' 4H tolerance.
Various coatings available.
Price and delivery on request.

Material suitability see p32



METRIC
Product no. 805 263 1

**SPIRAL FLUTE
TAP - 4H**

| HSS-E | | DIN 376 | | | | | |
|-------|------|---------|----------------|---------------|---------|----------|--------------|
| Ø | P | Drill Ø | Overall Length | Thread Length | Shank Ø | Square ■ | Price £ each |
| M3 | 0,5 | 2,5 | 56 | 5 | 2,2 | - | 11.29 |
| 4 | 0,7 | 3,3 | 63 | 7 | 2,8 | 2,1 | 11.52 |
| 5 | 0,8 | 4,2 | 70 | 9 | 3,5 | 2,7 | 11.52 |
| 6 | 1 | 5 | 80 | 10 | 4,5 | 3,4 | 12.08 |
| 7 | 1 | 6 | 80 | 10 | 5,5 | 4,3 | 15.25 |
| 8 | 1,25 | 6,8 | 90 | 12 | 6 | 4,9 | 14.58 |
| 10 | 1,5 | 8,5 | 100 | 14 | 7 | 5,5 | 17.10 |
| 12 | 1,75 | 10,2 | 110 | 16 | 9 | 7 | 22.02 |
| 14 | 2 | 12 | 110 | 18 | 11 | 9 | 26.86 |
| 16 | 2 | 14 | 110 | 18 | 12 | 9 | 32.46 |

'Undersize' 4H tolerance.
Various coatings available.
Price and delivery on request.

Material suitability see p32