



METRIC
Product no. 805 229 1

**SPIRAL FLUTE
TAP - 6H**

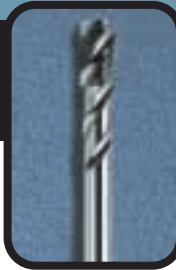


HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	5	3,5	2,7	13.70
4	0,7	3,3	63	7	4,5	3,4	13.70
5	0,8	4,2	70	9	6	4,9	14.81
6	1	5	80	10	6	4,9	17.29
8	1,25	6,8	90	12	8	6,2	19.75
10	1,5	8,5	100	14	10	8	24.59

High cobalt/vanadium powder metallurgy, for deep blind holes in very difficult materials.

Various coatings available. Price and delivery on request.

Material suitability see p32



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HSS-ES		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	10,2	110	16	9	7	32.13
14	2	12	110	18	11	9	44.12
16	2	14	110	18	12	9	48.84

High cobalt/vanadium powder metallurgy, for deep blind holes in very difficult materials.

Various coatings available. Price and delivery on request.

Material suitability see p32



METRIC
Product no.
805 237 1 & 22169

**SPIRAL FLUTE
TAP - 6H
Steam oxide coated**



22169		HSSE-V3 DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M2	0,4	1,6	45	9	2,8	2,1	12.82
2,5	0,45	2,1	50	9	2,8	2,1	12.37

805 237 1		HSS-EE DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	5	3,5	2,7	11.02
3,5	0,6	2,9	56	6	4	3	12.62
4	0,7	3,3	63	7	4,5	3,4	11.02
5	0,8	4,2	70	9	6	4,9	11.39
6	1	5	80	10	6	4,9	11.74
8	1,25	6,8	90	12	8	6,2	13.99
10	1,5	8,5	100	14	10	8	19.39

Special design for blind holes in stainless steels and other 'sticky' materials. Chamfered relief and surface treatment reduces chipping.

Material suitability see p32



METRIC
Product no.
805 239 1 & 32169

**SPIRAL FLUTE
TAP - 6H
Steam oxide coated**



805 239 1		HSS-EE DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M6	1	5	80	10	4,5	3,4	12.91
8	1,25	6,8	90	12	6	4,9	15.39
10	1,5	8,5	100	14	7	5,5	18.78
12	1,75	10,2	110	16	9	7	23.99
14	2	12	110	18	11	9	32.56
16	2	14	110	18	12	9	36.05
18	2,5	15,5	125	25	14	11	38.05
20	2,5	17,5	140	25	16	12	38.44
22	2,5	19,5	140	25	18	14,5	50.42
24	3	21	160	30	18	14,5	48.14

32169		HSSE-V3 DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M27	3	24	160	30	20	16	59.70
30	3,5	26,5	180	35	22	18	70.08



Special design for blind holes in stainless steels and other 'sticky' materials. Chamfered relief and surface treatment reduces chipping.

Material suitability see p32