



METRIC  
Product no. 805 016 1

**SPIRAL FLUTE  
TAP – 6H  
ISO**

HSS-E		ISO 529					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	48	11	3,15	2,5	7.50
4	0,7	3,3	53	13	4	3,15	7.50
5	0,8	4,2	58	16	5	4	7.64
6	1	5	66	19	6,3	5	8.01
8	1,25	6,75	72	22	8	6,3	9.44
10	1,5	8,5	80	24	10	8	11.57
12	1,75	10,2	89	29	9	7,1	12.63
14	2	12	95	30	11,2	9	17.58
16	2	14	102	32	12,5	10	20.27

General purpose cobalt tap, suitable for blind holes in a wide range of materials.

Various coatings available. Price and delivery on request.

Material suitability see p32



METRIC  
Product no. 805 044 1

**SPIRAL FLUTE  
TAP – 6H  
DIN**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M2	0,4	1,6	45	8	2,8	2,1	11.03
2,5	0,45	2,1	50	5	2,8	2,1	11.03
3	0,5	2,5	56	5	3,5	2,7	8.91
3,5	0,6	2,9	56	6	4	3	10.25
4	0,7	3,3	63	7	4,5	3,4	8.91
5	0,8	4,2	70	9	6	4,9	8.55
6	1	5	80	10	6	4,9	9.39
7	1	6	80	10	7	5,5	11.37
8	1,25	6,8	90	12	8	6,2	11.19
9	1,25	7,8	90	12	9	7	15.97
10	1,5	8,5	100	14	10	8	13.27

General purpose cobalt tap, suitable for blind holes in a wide range of materials.

Various coatings available. Price and delivery on request.

Material suitability see p32



METRIC  
Product no. 805 047 1 & 30160

**SPIRAL FLUTE  
TAP – 6H**

805 047 1		HSS-E		DIN 376			
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	5	2,2	-	9.04
3,5	0,6	2,9	56	6	2,5	2,1	10.56
4	0,7	3,3	63	7	2,8	2,1	9.22
5	0,8	4,2	70	9	3,5	2,7	9.22
6	1	5	80	10	4,5	3,4	9.66
7	1	6	80	10	5,5	4,3	12.21
8	1,25	6,8	90	12	6	4,9	11.66
9	1,25	7,8	90	12	7	5,5	16.46
10	1,5	8,5	100	14	7	5,5	13.69
11	1,5	9,5	110	14	8	6,2	35.47
12	1,75	10,2	110	16	9	7	17.62
14	2	12	110	18	11	9	21.49
16	2	14	110	18	12	9	25.96
18	2,5	15,5	125	25	14	11	34.94
20	2,5	17,5	140	25	16	12	37.29
22	2,5	19,5	140	25	18	14,5	45.85
24	3	21	160	30	18	14,5	55.72
27	3	24	160	30	20	16	68.57
30	3,5	26,5	180	35	22	18	87.86

General purpose cobalt tap, suitable for blind holes in a wide range of materials.

Various coatings available. Price and delivery on request.

Material suitability see p32



METRIC  
Product no. 20160/L & 30160/L

**EXTRA LENGTH  
SPIRAL FLUTE  
TAP – 6H**

20160/L		HSSE-V3		Reinforced shank			
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M4	0,7	3,3	126	7	4,5	3,4	15.81
5	0,8	4,2	140	8	6	4,9	17.97
6	1	5	160	10	6	4,9	18.80
8	1,25	6,8	180	12	8	6,2	21.47

30160/L		HSSE-V3		Reduced shank			
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M10	1,5	8,5	200	15	7	5,5	24.78
12	1,75	10,2	220	16	9	7	31.61
16	2	14	220	20	12	9	45.57
20	2,5	17,5	280	25	16	12	62.09

Designed for blind holes in steel.

Overall length = DINx2

Material suitability see p32