



METRIC
Product no. 805 420 1

ROLL TAP – 6H
Al-cut coated -
with oil grooves

HSS-ES		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M1,6	0,35	1,45	40	8	2,5	2,1	29.31
2	0,4	1,8	45	8	2,8	2,1	27.97
2,5	0,45	2,3	50	9	2,8	2,1	28.64
3	0,5	2,8	56	10	3,5	2,7	23.31
4	0,7	3,7	63	12	4,5	3,4	23.58
5	0,8	4,65	70	14	6	4,9	23.85
6	1	5,55	80	16	6	4,9	24.11
8	1,25	7,4	90	18	8	6,2	30.11
10	1,5	9,3	100	20	10	8	37.03

High cutting speeds and long tool life on all ductile non-ferrous materials. For materials with elongation factor >8%.

Material suitability
see p33



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HSS-ES		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	11,2	110	22	9	7	39.29
14	2	13,1	110	25	11	9	59.66
16	2	15,1	110	28	12	9	65.52

High cutting speeds and long tool life on all ductile non-ferrous materials. For materials with elongation factor >8%.

Material suitability
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M1,6	0,35	1,45	40	8	2,5	2,1	22.24
2	0,4	1,8	45	8	2,8	2,1	21.23
2,5	0,45	2,3	50	9	2,8	2,1	21.73
3	0,5	2,8	56	10	3,5	2,7	17.69
4	0,7	3,7	63	12	4,5	3,4	17.89
5	0,8	4,65	70	14	6	4,9	18.09
6	1	5,55	80	16	6	4,9	18.30
8	1,25	7,4	90	18	8	6,2	22.85
10	1,5	9,3	100	20	10	8	28.10

High cutting speeds and long tool life on steels, stainless steels, etc. For materials with elongation factor >8%.

Material suitability
see p33



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HSS-ES		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	11,2	110	22	9	7	29.82
14	2	13,1	110	25	11	9	45.29
16	2	15,1	110	28	12	9	49.73

High cutting speeds and long tool life on steels, stainless steels, etc. For materials with elongation factor >8%.

Material suitability
see p33

