



METRIC
Product no. 805 414 1

**SPIRAL POINT
TAP – 6H
TiN Coated**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	10	3,5	2,7	10.22
4	0,7	3,3	63	12	4,5	3,4	10.44
5	0,8	4,2	70	14	6	4,9	10.44
6	1	5	80	16	6	4,9	11.44
8	1,25	6,8	90	18	8	6,2	12.88
10	1,5	8,5	100	20	10	8	15.83

TiN coating enables higher cutting speeds and longer tool life. Especially suitable for CNC machines with soluble lubricants.

Material suitability see p32



METRIC
Product no. 805 415 1 & 30124

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EXTENDED SIZE RANGE

805 415 1		HSS-E						DIN 376	
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each		
M12	1,75	10,2	110	22	9	7	20.08		
14	2	12	110	25	11	9	25.11		
16	2	14	110	28	12	9	27.10		

30124		HSSE-V3						DIN 376	
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each		
M18	2,5	15,5	125	30	14	11	37.87		
20	2,5	17,5	140	32	16	12	46.26		
22	2,5	19,5	140	32	18	14,5	59.29		
24	3	21	160	34	18	14,5	66.12		



TiN coating enables higher cutting speeds and longer tool life. Especially suitable for CNC machines with soluble lubricants.

Material suitability see p32



METRIC
Product no. 805 442 1

**SPIRAL POINT
TAP – 6H
Ino-cut Coated**



HSS-EE		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	10	3,5	2,7	15.06
4	0,7	3,3	63	12	4,5	3,4	14.72
5	0,8	4,2	70	14	6	4,9	15.56
6	1	5	80	16	6	4,9	16.29
8	1,25	6,8	90	18	8	6,2	18.41
10	1,5	8,5	100	20	10	8	18.41

Designed to cut exotic materials on CNC machines with soluble lubricants.

Material suitability see p32



METRIC
Product no. 805 443 1

**SPIRAL POINT
TAP – 6H
Ino-cut Coated**



HSS-EE		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	10,2	110	22	9	7	30.12
14	2	12	110	25	11	9	38.48
16	2	14	110	28	12	9	41.82

Designed to cut exotic materials on CNC machines with soluble lubricants.

Material suitability see p32