



METRIC
Product no. 805 343 1

SPIRAL POINT TAP - 6G

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	10	3,5	2,7	7.41
4	0,7	3,3	63	12	4,5	3,4	7.56
5	0,8	4,2	70	14	6	4,9	7.56
6	1	5	80	16	6	4,9	8.29
8	1,25	6,8	90	18	8	6,2	9.33
10	1,5	8,5	100	20	10	8	11.46

'Oversize' 6G tolerance (0.03mm - 0.04mm).

Various coatings available.

Price and delivery on request.

Material suitability
see p32



METRIC
Product no. 805 346 1

SPIRAL POINT TAP - 6G

HSS-E		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	10,2	110	22	9	7	14.55
14	2	12	110	25	11	9	18.18
16	2	14	110	28	12	9	19.63
18	2,5	15,5	125	32	14	11	30.31
20	2,5	17,5	140	32	16	12	32.72

'Oversize' 6G tolerance (0.03mm - 0.04mm).

Various coatings available.

Price and delivery on request.

Material suitability
see p32



METRIC
Product no. 805 260 1

SPIRAL POINT TAP - 4H

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	10	3,5	2,7	9.44
4	0,7	3,3	63	12	4,5	3,4	9.63
5	0,8	4,2	70	14	6	4,9	9.63
6	1	5	80	16	6	4,9	10.56
7	1	6	80	16	7	5,5	13.08
8	1,25	6,8	90	18	8	6,2	11.88
10	1,5	8,5	100	20	10	8	14.61

'Undersize' 4H tolerance (Close fit).

Various coatings available.

Price and delivery on request.

Material suitability
see p32



METRIC
Product no. 805 261 1

SPIRAL POINT TAP - 4H

HSS-E		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	10	2,2	-	9.76
4	0,7	3,3	63	12	2,8	2,1	9.94
5	0,8	4,2	70	14	3,5	2,7	9.94
6	1	5	80	16	4,5	3,4	10.91
7	1	6	80	16	5,5	4,3	13.81
8	1,25	6,8	90	18	6	4,9	12.44
10	1,5	8,5	100	20	7	5,5	15.03
12	1,75	10,2	110	22	9	7	18.53
14	2	12	110	25	11	9	23.16
16	2	14	110	28	12	9	25.00

'Undersize' 4H tolerance (Close fit).

Various coatings available.

Price and delivery on request.

Material suitability
see p32

