



METRIC
Product no. 805 416 1

**SPIRAL POINT
TAP – 6H
Left Hand**

HSS-E		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M3	0,5	2,5	56	10	3,5	2,7	13.09
4	0,7	3,3	63	12	4,5	3,4	13.44
5	0,8	4,2	70	14	6	4,9	13.44
6	1	5	80	16	6	4,9	13.96
8	1,25	6,8	90	18	8	6,2	16.22
10	1,5	8,5	100	20	10	8	20.24

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available. Price and delivery on request.

Material suitability see p32



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HSS-E		DIN 376					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M12	1,75	10,2	110	22	9	7	24.13
14	2	12	110	25	11	9	34.94
16	2	14	110	28	12	9	38.74
18	2,5	15,5	125	32	14	11	54.89
20	2,5	17,5	140	32	16	12	46.86

General purpose cobalt tap, suitable for through holes in a wide range of materials.

Various coatings available. Price and delivery on request.

Material suitability see p32



METRIC
Product no. 805 185 1

**SPIRAL POINT
TAP – 6H
Steam Oxide Coated**



HSS-EE		DIN 371					
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M2	0,4	1,6	45	8	2,8	2,1	10.76
2,5	0,45	2,1	50	9	2,8	2,1	10.46
3	0,5	2,5	56	10	3,5	2,7	10.05
3,5	0,6	2,9	56	11	4	3	11.50
4	0,7	3,3	63	12	4,5	3,4	10.05
5	0,8	4,2	70	14	6	4,9	10.53
6	1	5	80	16	6	4,9	11.02
8	1,25	6,8	90	18	8	6,2	12.74
10	1,5	8,5	100	20	10	8	14.93

Relieved threads and surface treatment reduce chipping and extend tap life in Stainless Steels and many other 'sticky' materials.

Material suitability see p32



METRIC
Product no. 805 187 1 & 32129

**SPIRAL POINT
TAP – 6H
Steam Oxide Coated**



805 187 1		HSS-EE		DIN 376			
Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M6	1	5	80	16	4,5	3,4	12.12
8	1,25	6,8	90	18	6	4,9	13.99
10	1,5	8,5	100	20	7	5,5	16.44
12	1,75	10,2	110	22	9	7	20.58
14	2	12	110	25	11	9	28.04
16	2	14	110	28	12	9	30.24
18	2,5	15,5	125	32	14	11	35.67
20	2,5	17,5	140	32	16	12	37.11
22	2,5	19,5	140	32	18	14,5	58.91
24	3	21	160	32	18	14,5	58.91

32129 HSSE-V3 DIN 376

Ø	P	Drill Ø	Overall Length	Thread Length	Shank Ø	Square ■	Price £ each
M27	3	24	160	36	20	16	58.03
30	3,5	26,5	180	40	22	18	75.17

Relieved threads and surface treatment reduce chipping and extend tap life in Stainless Steels and many other 'sticky' materials.

Material suitability see p32

